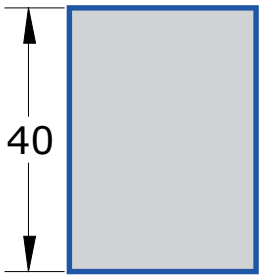
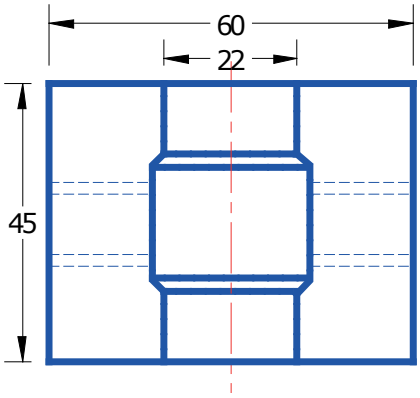
CNC TOOLING PARAMETERS

Z45 PROFILE 60Ø 22MM BORE - 40MM SLAB





CODES AND POSITIONS

Pos	Description	Vetro Code
Pos 1 Diamond H/S Iron	Z45 Profile 60Ø 22bore Pos 1	ST-0104
Pos 2 Diamond H/S Iron	Z45 Profile 60Ø 22bore Pos 2	ST-0105
Pos 3 Diamond H/S Iron	Z45 Profile 60Ø 22bore Pos 3	ST-0106
Pos 4 Diamond H/S Iron	Z45 Profile 60Ø 22bore Pos 4	ST-0107
Pos 5 Rubber Polish Wheel	Z45 Profile 60Ø 22bore Pos 5 A Class	RP-0034
Pos 6 Rubber Polish Wheel	Z45 Profile 60Ø 22bore Pos 6 A Class	RP-0035
Pos 7 Rubber Polish Wheel	Z45 Profile 60Ø 22 bore Pos 7 A Class	RP-0036

PARAMETERS

Pos	Type	RPM	Feed (m/min)	Removal (mm)
Pos 1	Segmented	6000	0.4-0.8	2max
Pos 2	Continuous	6000	0.5-0.8	0.5-0.6
Pos 3	Continuous	6000	0.5-0.8	0.2-0.3
Pos 4	Continuous	6000	0.5-0.8	0.1
Pos 5	Rubber	2500	0.8-1.2	0.05
Pos 6	Rubber	2500	0.8-1.2	0.03
Pos 7	Rubber	2500	0.8-1.2	0.02