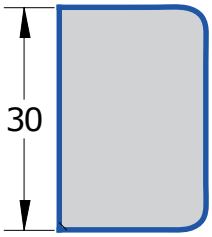
CNC TOOLING PARAMETERS

X34/26 PROFILE 20Ø 1/2 GAS - 30MM SLAB



CODES AND POSITIONS

Pos	Description	Vetro Code
Pos 1 Diamond H/S Iron	X34/26 Profile 20Ø 1/2gas Pos 1	ST-0232
Pos 2 Diamond H/S Iron	X34/26 Profile 20Ø 1/2gas Pos 2	ST-0233
Pos 3 Diamond H/S Iron	X34/26 Profile 20Ø 1/2gas Pos 3	ST-0234
Pos 4 Diamond H/S Iron	X34/26 Profile 20Ø 1/2gas Pos 4	ST-0235
Pos 5 Rubber Polish Wheel	X34/26 Profile 20Ø Pos 5 D1-20	RP-0162
Pos 6 Rubber Polish Wheel	X34/26 Profile 20Ø Pos 6 D1-20	RP-0163
Pos 7 Rubber Polish Wheel	X34/26 Profile 20Ø Pos 7 D1-20	RP-0164

PARAMETERS

Pos	Type	RPM	Feed (m/min)	Removal (mm)
Pos 1	Continuous	6000	0.8-1	1max
Pos 2	Continuous	6000	0.8-1	0.2
Pos 3	Continuous	6000	0.8-1	0.15
Pos 4	Continuous	6000	0.8-1	0.1
Pos 5	Rubber	2500	0.6	0.05
Pos 6	Rubber	2500	0.6	0.03
Pos 7	Rubber	2500	0.6	0.02